



**Quality Operating Guidelines
Customer Ingredient Specifications**

**TITLE: JUICE INFUSED SWEETENED DRIED CRANBERRIES
(25LB JUICE INFUSED SLICED SWT DRIED CRAN.)**

UPC: 94665

DATE: 21 APRIL 2020

SUPERSEDES: 23 FEB 2020

PAGE: 1 OF 2

PRODUCT DESCRIPTION:

Juice Infused Sweetened Dried Cranberries are produced by infusing sweetener from pineapple and clarified pineapple juice concentrate into sliced superior grade cranberries, prepared from the sound mature berries of the commonly cultivated cranberry plant (Genus/species – *Vaccinium macrocarpon*) until a specific equilibrate Brix range is reached. The product is then dried to moisture specification, and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS		TOLERANCE	METHOD
Moisture		11% - 16%	Karl Fischer
Retained on 5/8" (16 mm) mesh screen		5% maximum	Rotap, 1 minute
Thru US #4 screen		1% maximum	
Oil		1.0% maximum	Hexane Extraction
Flavor and Odor		Tart, fruit flavor and aroma with no off-flavors or odor	Sensory
MICROBIOLOGICAL: (Micro values are not reported on each lot or the Certificate of Analysis)			
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)	
Mold	<50 cfu/g		
Aerobic Plate Count	<500 cfu/g		
Foreign Material - The product goes through optical sorters, metal detectors, and other means of removing foreign material during the production process to ensure the product is free of any foreign materials.			

PACKAGING

Enclosed in a non-sealed 2 mil high-density polybag inside a corrugated box sealed with tamper evident security tape.

Net weight: 25 lb (11.34 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher- O.U., Halal – Crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT*

Cranberries, pineapple syrup*, clarified pineapple juice concentrate, sunflower oil

**Other ingredient customer labeling options for pineapple syrup:

Fruit sugar (pineapple)

Sugar (pineapple)

Pineapple sugar

*based on wet weight composition

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

Twelve (12) months when stored properly below 65°F (18°C).

Shelf life can be extended to twenty-four months when stored at 35°F - 45°F (1.7°C to 7.2°C).

OCEAN SPRAY® WARRANTS ONLY THAT JUICE INFUSED SWEETENED DRIED CRANBERRIES, UPC 94665, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.

UPC 94665.doc